

### 8008A Commercial Pressure Gauge

#### **FEATURES**

- Meets EN837-1 and ASME B40.100 specifications
- Corrosion resistant stainless steel case
- Dry gauges are field fillable
- FlutterGuard™ standard on dry gauges
- Custom dials available
- Ventable fill plug
- Accessory kits for easy panel mounting

#### **TYPICAL USES**

- Hydraulic systems
- Hydraulic hand tools
- Injection molding equipment
- Pressure washers and sprayers
- Paint spray equipment
- Compressors
- Irrigation equipment

SPECIFICATIONS	
Accuracy: 63mm: 100mm:	±1.6% of span per EN837-1 ±1% of span per EN837-1 ±2-1-2% of span ASME B40.100 ±1% of span per EN837-1
Dial Sizes:	63mm (2½'); 100mm (4')
Ranges:	Vacuum, compound, 15 to 15,000 psi, bar, kPa, MPa, kg/cm², (available in single or dual scale)
Working Pressure:	Steady: 75% full-scale value Fluctuating: 80% full-scale value Short Time: full-scale value
Over Pressure/ Proof Pressure:	≤100 bar ranges: 125% of maximum scale value >100 to ≤600 bar ranges: 115% of maximum scale value >600 to ≤1000 bar ranges: 110% of maximum scale value
Process Connection Location:	63mm: Lower or center back 100mm: Lower or lower back
Process Connection Sizes:	63mm: ½ NPT, ¼ NPT, G¼ B, ¼ BSPT, SAE-4 7/6-20, M14x1.5, #4JIC 100mm: ¼ NPT, ½ NPT, G¼ B, G½ B, M20x1.5, ¼ BSPT, ½ BSPT
Dial:	Black figures on white background (blue secondary scale for dual scale dials); aluminum
Pointer:	Black, aluminum
Movement:	Brass
Dampening:	FlutterGuard <sup>™</sup> , Glycerin fill, Silicone fill
Temperature Effects:	$\pm 0.04\%$ of span per °C change; reference temp. 20°C $\pm 0.4\%$ of span per 18°F change; reference temp. 68°F
Approvals:	RoHS (EU Directives 2011/65/EU and 2015/863); PED (2014/68/EU); CRN; IP 66 rating; NEMA 4 for water and dust ingress



#### **KEY BENEFITS**

- Rugged design for OEM applications
- Cost effective for high volume applications
- Retrofits existing applications
- Customizable for new applications

WETTED COMPONENTS	;	
Bourdon Tube	Process Connection	Restrictor
Bronze (vacuum-8,700 psi & compound) 316 SS (10,000 psi-15,000 psi)	Brass/Soldered (vacuum-8,700 psi & compound) Brass/Brazed (10,000 psi & 15,000 psi)	Brass (0.013" orifice)

NON-WETTED COMPONENTS						
Case	Window	Ring				
304 SS	Polycarbonate, glass, or safety glass	304 SS, crimped				

MIN/MAX TEMPERATURE LIMITS					
Version	Ambient	Process	Storage		
Dry with Flutter- Guard™	-40°F to 158°F (-40°C to 70°C)	-40°F to 158°F (-40°C to 70°C)	-40°F to 158°F (-40°C to 70°C)		
Glycerin Fill	20°F to 158°F (-7°C to 70°C)	-4°F to 158°F (-20°C to 70°C)	-40°F to 158°F (-40°C to 70°C)		
Silicone Fill	-40°F to 158°F (-40°C to 70°C)	-40°F to 158°F (-40°C to 70°C)	-40°F to 158°F (-40°C to 70°C)		



# 8008A Commercial Pressure Gauge

ORDERING CODE	Example:	63	8008A	4	G	02	L	Р	0	L	10BR	XZQ
Dial Size												
63 - 63mm / 2½″		63										
10 - 100mm / 4"												
Model			-									
8008A - Pressure gauge			8008A									
Case/Ring Material												
4 - 304 Stainless Steel				4								
Fill				•								
F - Dry with Flutterguard <sup>™</sup>						-						
G - Glycerine filled					G	-						
S - Silicone filled						-						
N - Dry, Silicone free						-						
T - Dry, with silicone free Flutte	erguard <sup>™</sup>					-						
Process Connection Sizes						-						
01 - 1/8 NPT Male (63mm only)												
02 - 1/4 NPT Male						02						
04 - ½ NPT Male (100mm only)												
13 - G <sup>1</sup> / <sub>4</sub> B Male	<u>,                                      </u>											
15 - G½ B Male (100mm only)												
KA - 1/4 BSPT												
RW - SAE-4 7/16-20 (63mm only	<i>y</i> )											
16 - M20x1.5 (100mm only)	,											
41 - M14x1.5												
EJ - #4JIC (63mm only)												
KD - ½ BSPT (100mm only)												
Process Connection Location	n											
B - Lower-back (100mm only)												
C - Center-back (63mm only)												
D - 3 o'clock (right side)												
E - 9 o'clock (left side)												
L - Lower							L					
T - Top												
Window Material												
P - Polycarbonate								Р				
R - Regular glass												
S - Safety glass												
Case Mounting												
0 - Stem mounting									0			
1 - U-clamp (connection moun	ted)									-		
2 - Front flange (lower back and	d center back only)									_		
3 - Back flange (63mm lower a	nd center back connection,	100mm	lower onl	y)						_		
4 - Front flange and U-clamp (d	center back only, connection	n mount	ed)							_		
5 - Trim ring and U-clamp (con	nection mounted)									_		
6 - U-clamp (case mounted)										_		
8 - Front flange and U-clamp (d	case mounted)									_		
9 - Trim ring and U-clamp (case	e mounted)									-		
Accuracy												
J - ±1% of span												
L - ±1.6% of span										L		
M - ±2-1-2% of span												
Ranges (coding examples on	lly, see Table 1 for all stan	dard rar	nges)									
10BR - 10 Bar												
Options (If choosing an optio	n(s) must include an "X" (	See Tab	le 2 on pa	age 4 fo	or more	options	s)					
ZQ - Customer part number only or												ZQ



# 8008A Commercial Pressure Gauge

		TABLE 1 -	COMMERCIA	AL GAUGE PRE	SSURE RANGES
psi	bar	kPa	Мра	kg/cm²	NOTES
30IMV	-1BR	-100KP	1MP	-1KSC	100mm gauge only available as liquid filled for these ranges.
-	-1&.6BR	-100&60KP	1&.06MP	-1&.6KSC	
V&15#	-	-	-		
-	-1&1.5BR	-100&150KP	1&.15MP	-1&1.5KSC	
V&30#	_	_	_	_	
_	-1&3BR	-100&300KP	1&.3MP	-1&3KSC	
V&60#	_	_	_	_	
-	-1&5BR	-100&500KP	1&.5MP	-1&5KSC	
V&100#	-	-	-	-	
-	-1&9BR	-100&900KP	1&.9MP	-1&9KSC	
15#	1BR	100KP	.1MP	1KSC	100mm gauge only available as liquid filled for these ranges.
20#	-	-	-	-	
-	1.6BR	160KP	.16MP	1.6KSC	
30#	-	-	-	-	
-	2.5BR	250KP	.25MP	2.5KSC	
60#	4BR	400KP	.4MP	4KSC	
-	6BR	600KP	.6MP	6KSC	
100#	-	-	-	-	
120#	-	-	-	-	
-	10BR	1,000KP	1MP	10KSC	
160#	-	-	-	-	
200#	-	-	-	-	
_	16BR	1,600KP	1.6MP	16KSC	
300#	-	-	-	_	
_	25BR	2,500KP	2.5MP	25KSC	
400#	-	-	-	-	
500#	-	_	-	_	
600#	40BR	4,000KP	4MP	40KSC	
800#	_	_	_	_	
_	60BR	6,000KP	6MP	60KSC	
1000#	_	_	_	_	
1500#	100BR	10,000KP	10MP	100KSC	
2000#	-	-	-	-	
-	160BR	16,000KP	16MP	160KSC	
3000#	_ 	_ 	_ OFMD	-	
-	250BR	25,000KP	25MP	250KSC	
4000#	-	_	_	-	
5000#	- 400DD	- 40.000VD	- 40MD	-	
6000#	400BR	40,000KP	40MP	400KSC	
8000#	_ 	-		-	
-	600BR	60,000KP	60MP	600KSC	
10000#	- 1000DD	-	-	-	
15000#	1000BR	100,000KP	100MP	1,000KSC	



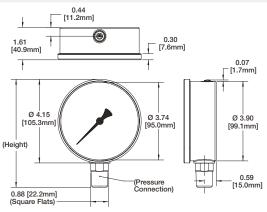
### 8008A Commercial Pressure Gauge

#### **TABLE 2 - OPTIONS - Continued**

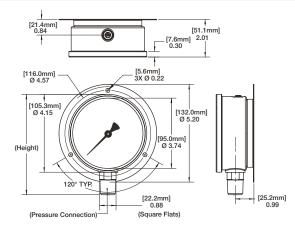
- WP Omit restrictor (throttle plug)
- ZO Bulk packaging
- ZP Customer part number and description on Ashcroft label
- ZW Customer part number and gauge description on label (no Ashcroft)
- B1 Black protective boot (63mm only)
- S2 Safety pattern gauge without baffle wall: designed by S2 per EN837-1 (only available on 63mm gauge having a polycarbonate window)
- T4 0.007" Orifice Restrictor
- T7 0.020" Orifice Restrictor
- T8 0.031" Orifice Restrictor
- T9 0.063" Orifice Restrictor
- 99 Serial number on dial
- AR Adjustable red indicator and min/max drag pointer (63mm dry gauge only)
- BM Black primary and secondary dial scales on white background
- CR Custom individual carton label information
- RM Black primary and red secondary dial scales on white background

#### **DIMENSIONS** in [] are millimeters

100mm lower connect						
Connection Code	Pressure Connection	Height				
02	1/4 NPT	5.25 [133.4]				
04	½ NPT	5.35 [135.9]				
13	G1/4 B	5.12 [130.0]				
15	G½ B	5.44 [138.2]				
41	M14x1.5	5.24 [133.1]				
16	M20x1.5	5.44 [138.1]				
KA	1/4 BSPT	5.16 [131.1]				
KD	½ BSPT	5.35 [135.9]				



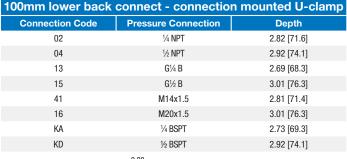
100mm lower connect - rear flange							
Connection Code Pressure Connection Height							
02	1/4 NPT	5.25 [133.4]					
04	½ NPT	5.35 [135.9]					
13	G1/4 B	5.12 [130.0]					
15	G½ B	5.44 [138.2]					
41	M14x1.5	5.24 [133.1]					
16	M20x1.5	5.44 [138.1]					
KA	1/4 BSPT	5.16 [131.1]					
KD	½ BSPT	5.35 [135.9]					

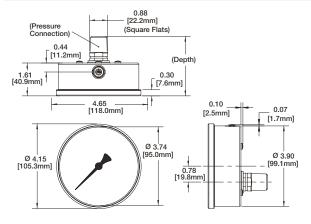


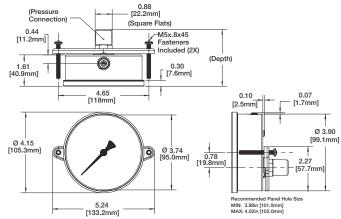


#### **DIMENSIONS** in [] are millimeters

100mm lower back connect					
Connection Code	Pressure Connection	Depth			
02	1/4 NPT	2.82 [71.6]			
04	½ NPT	2.92 [74.1]			
13	G1/4 B	2.69[68.3]			
15	G½ B	3.01 [76.3]			
41	M14x1.5	2.81 [71.4]			
16	M20x1.5	3.01 [76.3]			
KA	1/4 BSPT	2.73 [69.3]			
KD	1/2 BSPT	2.92 [74.1]			

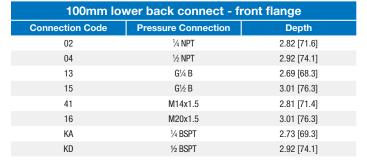


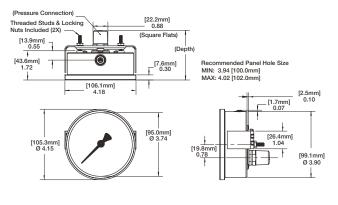


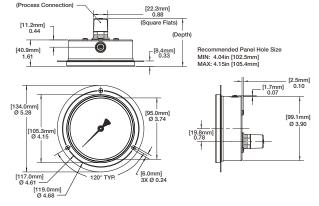


100mm lowe	r back connect - ca	ase mounted U-clamp

ш		the state of the s	
	Connection Code	Pressure Connection	Depth
	02	½ NPT	2.82 [71.6]
	04	½ NPT	2.92 [74.1]
	13	G1/4 B	2.69 [68.3]
	15	G½ B	3.01 [76.3]
	41	M14x1.5	2.81 [71.4]
	16	M20x1.5	3.01 [76.3]
	KA	1/4 BSPT	2.73 [69.3]
	KD	1/2 BSPT	2.92 [74.1]







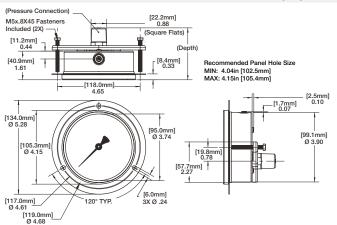


#### **DIMENSIONS** in [] are millimeters

For reference only, consult Ashcroft for specific dimensional drawings

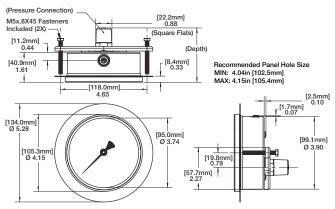
#### 100mm lower back connect - front flange/connection mounted U-clamp

Connection Code	Pressure Connection	Depth
02	1/4 NPT	2.82 [71.6]
04	½ NPT	2.92 [74.1]
13	G1/4 B	2.69 [68.3]
15	G½ B	3.01 [76.3]
41	M14x1.5	2.81 [71.4]
16	M20x1.5	3.01 [76.3]
KA	1/4 BSPT	2.73 [69.3]
KD	½ BSPT	2.92 [74.1]

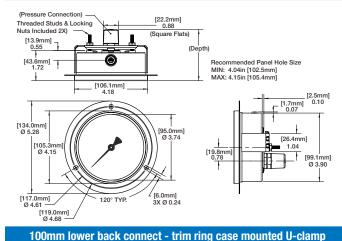


#### 100mm lower back connect - trim ring connection mounted U-clamp

Connection Code	Pressure Connection	Depth
02	1/4 NPT	2.82 [71.6]
04	½ NPT	2.92 [74.1]
13	G1/4 B	2.69 [68.3]
15	G½ B	3.01 [76.3]
41	M14x1.5	2.81 [71.4]
16	M20x1.5	3.01 [76.3]
KA	1/4 BSPT	2.73 [69.3]
KD	½ BSPT	2.92 [74.1]



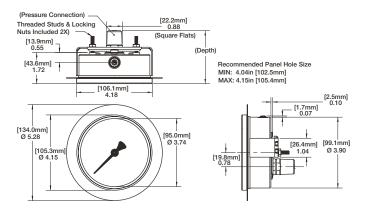
100mm lower back connect - front flange/case mounted U-clamp			
Connection Code	Pressure Connection	Depth	
02	½ NPT	2.82 [71.6]	
04	½ NPT	2.92 [74.1]	
13	G1/4 B	2.69 [68.3]	
15	G½ B	3.01 [76.3]	
41	M14x1.5	2.81 [71.4]	
16	M20x1.5	3.01 [76.3]	
KA	1/4 BSPT	2.73 [69.3]	
KD	1/2 BSPT	2.92 [74.1]	



Connection Code	Pressure Connection	Depth
02	1/4 NPT	2.82 [71.6]
04	½ NPT	2.92 [74.1]
13	G1/4 B	2.69 [68.3]
15	G½ B	3.01 [76.3]
41	M14x1.5	2.81 [71.4]
16	M20x1.5	3.01 [76.3]
KA	1/4 BSPT	2.73 [69.3]

1/2 BSPT

KD



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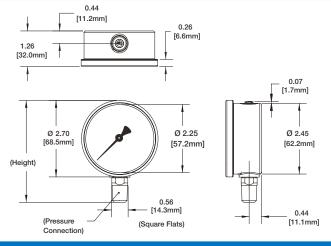
2.92 [74.1]



### **DIMENSIONS** in [] are millimeters

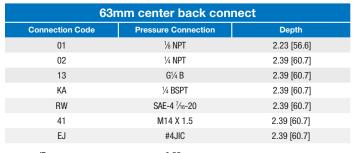
63mm lower connect			
Connection Code	Pressure Connection	Height	
01	1/8 NPT	3.50 [89.0]	
02	1/4 NPT	3.59 [91.1]	
13	G1/4 B	3.58 [91.0]	
KA	1/4 BSPT	3.51 [89.2]	
RW	SAE-4 7/16-20	3.69 [93.8]	
41	M14 X 1.5	3.62 [92.0]	
EJ	#4JIC	3.53 [89.6]	

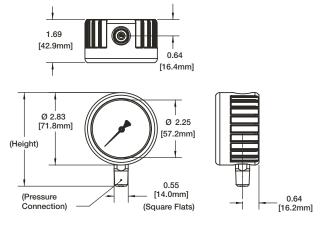
63mm lower connect - rear flange			
Connection Code	Pressure Connection	Height	
01	1/8 NPT	3.50 [89.0]	
02	1/4 NPT	3.59 [91.1]	
13	G1/4 B	3.58 [91.0]	
KA	1/4 BSPT	3.51 [89.2]	
RW	SAE-4 7/16-20	3.69 [93.8]	
41	M14 X 1.5	3.62 [92.0]	
EJ	#4JIC	3.53 [89.6]	

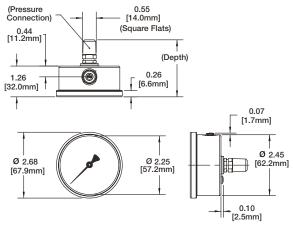


0.74 [18.8mm] 3X Ø 0.16 [4.1mm]	0.26 [6.6mm] Ø 3.13 [79.5mm]	<del>                                     </del>	_ 1.56 [39.6mm]
Ø 2.70 [68.5mm] (Height) (Pressure Connection)	Ø 2.25 [57.2mm] 0.55 [14.0mm] (Square Flats)		– 0.74 [18.7mm]

63mm lower connect with protective boot		
Connection Code	Pressure Connection	Height
01	1/8 NPT	3.57 [90.7]
02	1/4 NPT	3.66 [92.9]
13	G1/4 B	3.65 [92.7]
KA	1/4 BSPT	3.58 [90.9]
RW	SAE-4 7/16-20	3.76 [95.9]
41	M14 X 1.5	3.69 [93.7]
EJ	#4JIC	3.60 [91.4]







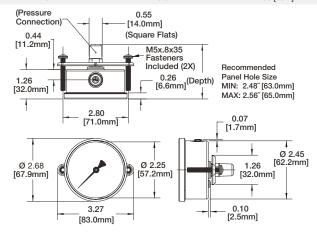


### **DIMENSIONS** in [] are millimeters

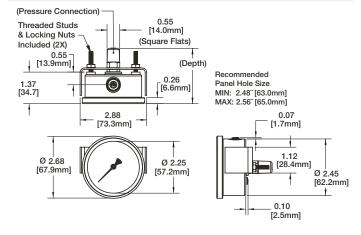
For reference only, consult Ashcroft for specific dimensional drawings

#### 63mm center back connect - connection mounted U-clamp

Connection Code	Pressure Connection	Depth
01	1/8 NPT	2.23 [56.6]
02	1/4 NPT	2.39 [60.7]
13	G1/4 B	2.39 [60.7]
KA	1/4 BSPT	2.39 [60.7]
RW	SAE-4 7/16-20	2.40 [60.9]
41	M14 X 1.5	2.39 [60.7]
EJ	#4JIC	2.39 [60.7]

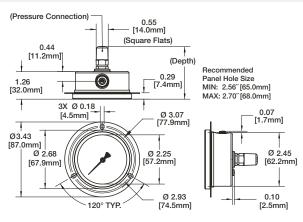


63mm center back connect - case mounted U-clamp		
Connection Code	Pressure Connection	Depth
01	1/8 NPT	2.23 [56.6]
02	1/4 NPT	2.39 [60.7]
13	G1/4 B	2.39 [60.7]
KA	1/4 BSPT	2.39 [60.7]
RW	SAE-4 7/16-20	2.40 [60.9]
41	M14 X 1.5	2.39 [60.7]
EJ	#4JIC	2.39 [60.7]



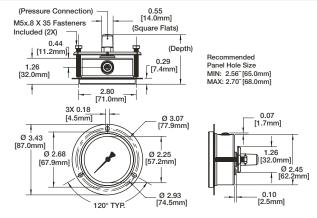
#### 63mm center back connect - front flange

Connection Code	Pressure Connection	Depth	
01	1/8 NPT	2.23 [56.6]	
02	1/4 NPT	2.39 [60.7]	
13	G1/4 B	2.39 [60.7]	
KA	1/4 BSPT	2.39 [60.7]	
RW	SAE-4 7/16-20	2.40 [60.9]	
41	M14 X 1.5	2.39 [60.7]	
EJ	#4JIC	2.39 [60.7]	



#### 63mm center back connect - front flange/connection mounted U-clamp

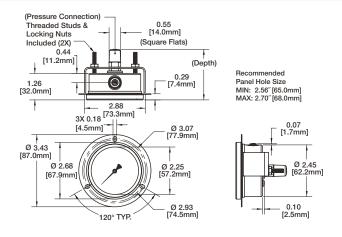
Connection Code	Pressure Connection	Depth
01	1/8 NPT	2.23 [56.6]
02	1/4 NPT	2.39 [60.7]
13	G1/4 B	2.39 [60.7]
KA	1/4 BSPT	2.39 [60.7]
RW	SAE-4 7/16-20	2.40 [60.9]
41	M14 X 1.5	2.39 [60.7]
EJ	#4JIC	2.39 [60.7]



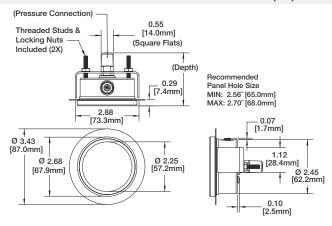


#### **DIMENSIONS** in [] are millimeters

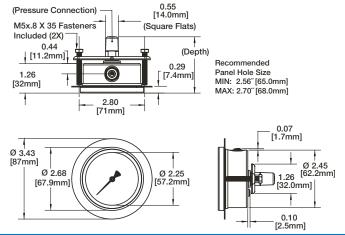
63mm center back connect - front flange/case mounted U-clamp			
Connection Code	Pressure Connection	Depth	
01	1/8 NPT	2.23 [56.6]	
02	1/4 NPT	2.39 [60.7]	
13	G1/4 B	2.39 [60.7]	
KA	1/4 BSPT	2.39 [60.7]	
RW	SAE-4 7/16-20	2.40 [60.9]	
41	M14 X 1.5	2.39 [60.7]	
EJ	#4JIC	2.39 [60.7]	



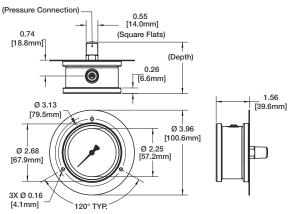
63mm center bac	63mm center back connect - trim ring/case mounted U-clamp		
Connection Code	Pressure Connection	Depth	
01	1/8 NPT	2.23 [56.6]	
02	1/4 NPT	2.39 [60.7]	
13	G1/4 B	2.39 [60.7]	
KA	1/4 BSPT	2.39 [60.7]	
RW	SAE-4 7/16-20	2.40 [60.9]	
41	M14 X 1.5	2.39 [60.7]	
EJ	#4JIC	2.39 [60.7]	



63mm center back connect - trim ring/connection mounted U-clamp				
Connection Code	Pressure Connection	Depth		
01	1/8 NPT	2.23 [56.6]		
02	1/4 NPT	2.39 [60.7]		
13	G1/4 B	2.39 [60.7]		
KA	1/4 BSPT	2.39 [60.7]		
RW	SAE-4 7/16-20	2.40 [60.9]		
41	M14 X 1.5	2.39 [60.7]		
EJ	#4JIC	2.39 [60.7]		



63mm center back connect - rear flange				
Connection Code	Pressure Connection	Depth		
01	1/8 NPT	2.23 [56.6]		
02	1/4 NPT	2.39 [60.7]		
13	G1/4 B	2.39 [60.7]		
KA	1/4 BSPT	2.39 [60.7]		
RW	SAE-4 7/16-20	2.40 [60.9]		
41	M14 X 1.5	2.39 [60.7]		
EJ	#4JIC	2.39 [60.7]		





## 8008A Commercial Pressure Gauge

### **DIMENSIONS** in [] are millimeters

63mm center	63mm center back connect with protective boot				
Connection Code	Pressure Connection	Depth			
01	1/8 NPT	2.45 [62.3]			
02	1/4 NPT	2.62 [66.5]			
13	G1/4 B	2.62 [66.5]			
KA	1/4 BSPT	2.62 [66.5]			
RW	SAE-4 7/16-20	2.62 [66.5]			
41	M14 X 1.5	2.62 [66.5]			
EJ	#4JIC	2.62 [66.5]			

